





		Requisites for nominal size N			Exence				
		Technical features	Test method	7 cm ≤ N < 15 cm N ≥ 1		15 cm	Matte	Grip rectified	Outdoor rectified
				(mm)	(%)	(%) (mm)			
Regularity features		Length and width		± 0,9 (*) Non-rect. ± 0,4 (*) Rect.	± 0,6 (*) Non-rect. ± 0,3 (*) Rect.	± 2,0 (*) Non-rect. ± 1,0 (*) Rect.	Suitable for	Suitable for	Suitable for
		Thickness	ISO 10545-2	± 0,5 (**)	± 5 (**)	± 0,5 (**)	Suitable for	Suitable for	Suitable for
		Straightness of sides		± 0,8 (***) Non-rect. ± 0,4 (***) Rect.	± 0,5 (***) Non-rect. ± 0,3 (***) Rect.	± 1,5 (***) Non-rect. ± 0,8 (***) Rect.	Suitable for	Suitable for	Suitable for
		Perpendicularity (Measurement only on short edges when L/I ≥ 3)		± 0,8 (***) Non-rect. ± 0,4 (***) Rect.	± 0,5 (***) Non-rect. ± 0,3 (***) Rect.	± 2,0 (***) Non-rect. ± 1,5 (***) Rect.	Suitable for	Suitable for	Suitable for
				c.c. ± 0,8 Non-rect. c.c. ± 0,6 Rect.	c.c. ± 0,5 Non-rect. c.c. ± 0,4 Rect.	c.c. ± 2,0 Non-rect. c.c. ± 1,8 Rect.		Suitable for	Suitable for
		Surface flatness		e.c. ± 0,8 Non-rect. e.c. ± 0,6 Rect.	e.c. ± 0,5 Non-rect. e.c. ± 0,4 Rect.	e.c. ± 2,0 Non-rect. e.c. ± 1,8 Rect.	Suitable for		
				w. ± 0,8 Non-rect. w. ± 0,6 Rect.	w. ± 0,5 Non-rect. w. ± 0,4 Rect.	w. ± 2,0 Non-rect. w. ± 1,8 Rect.			
Structural features	$\left(\begin{array}{c} CO_{2} \end{array}\right)$		ISO 10545-3	E≤ 0,5% Individual Maximum 0,6%			≤0.1%	≤0.1%	≤0.1%
		Water absorption level (in% by mass)	ASTM C373-18	Requirement ANSI A137.1-2017 Water Absorption Max < 0.5%			≤0.5%	≤0.5%	≤0.5%
Bulk mechanical features	\downarrow	Breaking strenght	ISO 10545-4	S≥700N (for thickness < 7,5mm) S≥1300N (for thickness≥7,5mm)			S≥1500 N	S≥1500 N	S≥10000 N
		Bending resistance	130 10545-4	R ≥ 35 N/mm²			R ≥40 N/mm²	R ≥40 N/mm²	R ≥45 N/mm²
		Bending and breaking load resistance ⁽⁴⁾ (5)	EN 1339 Annex F	-					≥T11 60×60 ≥U3 30×120
		Impact resistance	ISO 10545-5	Declared value			≥0.55	≥0.55	≥0.55
Surface mechanical features		Deep abrasion resistance of unglazed tiles	ISO 10545-6	≤ 175 mm³			≤150mm³	≤150mm³	≤150mm³

- * Permitted deviation, in % or mm, from the average size of each tile (2 or 4 sides) with respect to the manufacturing size (W).
- $\star\star$ Permitted deviation, in % or mm, from the average thickness of each tile with respect to the cited manufacturing thickness (W).
- *** Maximum permitted straightness deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).
- **** Maximum permitted perpendicularity deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).

 **** Maximum permitted centre curvature deviation, in % or mm, with respect to the diagonal calculated according to manufacturing sizes (W).
- e.c. Maximum permitted corner curvature deviation, in % or mm, with respect to the diagonal calculated according to manual e.c. Maximum permitted corner curvature deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).
- w. Maximum permitted bending deviation, in % or mm, with respect to the diagonal calculated according to manufacturing sizes (W).
- (1) Determining the slip resistance of pedestrian surfaces; not applicable to sports flooring or road traffic flooring.
- (2) The anti-slip performance is guaranteed at the time of delivering the product.
- (3) However, tiles with a DCOF of 0.42 or greater are not necessarily suitable for all projects. The specifier shall determine tiles appropriate for specific project conditions, considering
- by way of example, but not in limitation, type of use, traffic, expected contaminants, expected maintenance, expected wear, and manufacturers' guidelines and recommendations."
- (4) For further details, please refer to the outdoor design general catalogue.
- (5) Only for products with 20 mm thickness







			Test method	Requisites for nominal size N			Exence			
		Technical features		7 cm ≤ N < 15 cm N ≥ 15 cm		m				
				(mm)	(%) (m	nm) Matte	e rectified	Grip rectified	Outdoor rectified	
Thermo- igrometric features	(«) »	Coefficient of linear thermal expansion	ISO 10545-8	Declared value		≤,	7MK ⁻¹	≤7MK ⁻¹	≤7MK ⁻¹	
	(<u>;</u>);	Thermal shock resistance	ISO 10545-9	Test passed in accordance with ISO 10545-1		5-1 Re	sistant	Resistant	Resistant	
		Moisture expansion (in mm/m)	ISO 10545-10	Declared value			0.01% Imm/m)	≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)	
	*	Frost resistance	ISO 10545-12	Test passed in accordance with ISO 10545-1		5-1 Re	sistant	Resistant	Resistant	
Physical properties		Bond strenght	Bond strenght EN 1348 Declared value		(Clas) N/mm² s C2 - EN 2004)	≥1.0 N/mm² (Class C2 - EN 12004)	≥1.0 N/mm² (Class C2 - EN 12004)		
		Reaction to fire	-	Class A1 or A1 _{fl}		A1	A1 _{fl}	A1 - A1 _{fl}	A1 - A1 _{fl}	
Chemical features		Resistance to household chemicals and swimming pool salts		Minimum B class			А	А	А	
		Resistance to low concentrations of acids and alkalis	ISO 10545-13	Declared class			LA	LA	LA	
		Resistance to high concentrations of acids and alkalis		Declared clas		НА	НА	НА		
		Stain resistance	ISO 10545-14	Declared class			5	5	5	
		Booted ramp test	DIN EN 16165 ANNEX B (EX DIN 51130)	Declared class			R10	R11	R11	
Safety characteristics (1)(2)		Barefoot Ramp test	DIN EN 16165 ANNEX A (EX DIN 51097)	Declared value			A+B	A+B+C	A+B+C	
		Pendulum friction Test	BS EN 16165 ANNEX C (EX BS 7976)	PTV ≥ 36 classifies the surface as "low slip risk"		risk" ≥36Dr	y ≥36Wet	≥36Dry ≥36Wet	≥36Dry ≥36Wet	
			AS 4586	Declared Classification of the new pedestrian surface materials according to the Pendulum Test			ass P3	Class P4	Class P4	
			UNE 41901 EX:2017	Declared value			ass C2	Class C3	Class C3	
		Coefficient of friction	B.C.R.A. Rep. CEC/81	Min. Dec. 236/89 of 14/06/89 μ >0.40 for a sliding leather element on a dry floor μ >0.40 for a sliding hard rubber element on a wet floor			OAsciutto OBagnato	>0.40Asciutto >0.40Bagnato	>0.40Asciutto >0.40Bagnato	
		Dynamic coefficent of friction (DCOF)	ANSI A 326.3	-		Wet D	COF≥0.50	Wet DCOF≥ 0.55	Wet DCOF ≥ 0.55	

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- *** Maximum permitted straightness deviation, in $\frac{1}{8}$ or mm, with respect to the corresponding manufacturing sizes (W).
- **** Maximum permitted perpendicularity deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).
- **** Maximum permitted centre curvature deviation, in % or mm, with respect to the diagonal calculated according to manufacturing sizes (W).
- e.c. Maximum permitted corner curvature deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).
- $w. \ Maximum \ permitted \ bending \ deviation, in \% \ or \ mm, \ with \ respect \ to \ the \ diagonal \ calculated \ according \ to \ manufacturing \ sizes \ (W).$
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